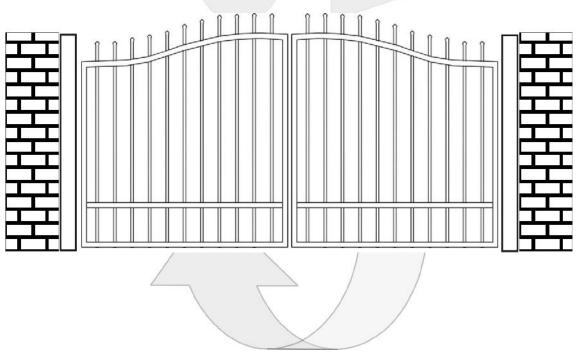


SWING GATE INSTALLATION MANUAL AUTOMATIC



GENERAL

The ASA range of Do It Yourself (DIY) gates and accessories is designed to be an easy installation for the home handyman. Please consider that the information contained in this manual is general in nature and different site conditions will require some departure from the methods used here.

PLANNING AND SETUP

This part is essential for a good result and plenty of time should be put into making sure and "double checking" measurements. Pen and paper are essential as is a good tape measure and a second head (and someone to hold the end of the tape) would not go astray.

There are many setup methods available, too many to cover here, although in most cases existing site conditions will normally dictate which method you use. The important part here is that first we need to understand the entire width allowing for gates, hinges and posts. This can be relatively simple if you only have a set of double gates as we have already worked it out for you but if you intend to install a side pedestrian gate or fixed panel or perhaps both life gets a little more complicated.

Let's start however with a set of double gates, with each gate being 1500 wide. We need to allow for the width taken by two gates, two hinges and two posts plus allow for a clearance gap in the middle.

GATES -	2x1500	=	3000mm	
HINGES -	2x30	=	60mm	
POSTS -	2x100	=	200mm	
CLEARANCE -	1x20	=	20mm	
TOTAL WIDTH -		=	3280mm	

Simple enough, and if the gates were the 2000mm models then our total width would be 4280mm. But what happens if we add on a pedestrian gate to one side with hinges and clearance gap, a fixed panel to the other side and two more 100mm posts.

GATES -	2x1500	=	3000mm	
HINGES -	2x30	=	60mm	
POSTS -	2x100	=	200mm	
CLEARANCE -	1x20	=	20mm	
PEDESTRAIN GATE -	1x1000	=	1000mm	
HINGES -	1x30	=	30mm	
PANEL (CUT TO SUIT) -	1x1030	=	1030mm	
POSTS -	2x100	=	200mm	
TOTAL WIDTH -		=	5540mm	

Basic maths really. So long as you know the width of each of your components and you include all components you should get your total width. Once you know your total width you can relate it to your site, existing structures (if any) and will be able to determine post positions and therefore post installation style. Listed below are all of the widths associated with our standard provided components. If you substitute any of these components you will need to measure and make allowance for such components.

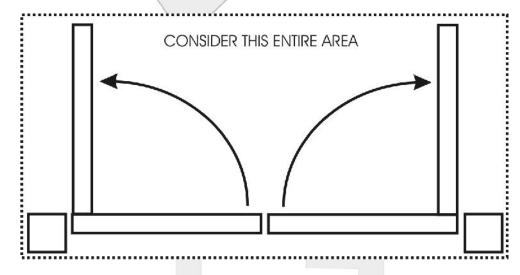
IMPORTANT- Provided product, particularly gates can vary slightly from gate to gate. Because we have clearance gaps and adjustable hinges in some cases we can quite easily handle a few millimetres here and there but if every component in our total width was 5mm oversize then we could have a tight squeeze. Check the widths of your gates and posts in particular for accuracy.

Standard Gate - Wide Gate -	1500mm 2000mm
Pedestrian Gate -	1000mm
Full Fixed Panel -	2400mm (Can be cut to any size required)
100mm Square Posts -	100mm
50mm Square Posts -	50mm
180Degree Adjustable Hinges -	30mm (Adjustable from 22mm to 38mm)
Multifit Hinges -	20mm (Pedestrian Gates Only)

Now you know your total width, your post positions, and how you will fix your posts you are ready for some real work.

POST INSTALLATION GENERAL

There are quite a few variables when it comes to ways to fix posts but we will basically suggest that you will either bolt to an existing structure (wall, brick piers, etc) or concrete your post into the ground or sometimes both. Either way before you start you need to survey your site for rises and falls and establish the high point in your site. In an ideal situation the site will be perfectly flat and level but experience tells me that there are not many of these. You need to consider the entire total width and opening arc area to ensure that your gate can swing freely to a full 90 degrees in most cases.



Now that you understand your high point you can install your first post at approximately 1530mm to the top of the post from your high point. Why approximately and why 1530mm? Because there are no hard and fast rules here. Your gate is 1500mm high and you need to allow a clearance gap. We use 30mm as it enables us to keep our centre stop nice and low, but 50mm is fine and you can get away with 5mm if it suits. The point is that you must add your clearance gap to the height of your gate to determine your finished height above your high point level.

Once you have your first post installed you then have a level from which to install all remaining posts. There are many tools you can use to get your levels, with the obvious being a spirit level, but others include laser beams, a dumpy or if you are skilled enough the good old water level works a treat.

POST INSTALLATION DETAIL

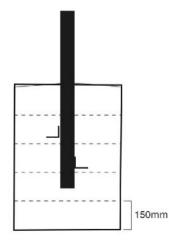
BOLTING TO AN EXISTING STRUCTURE – We have provided brackets (four per post) that you can use if you choose, or you can fix directly through the post itself. Whatever method you choose cut your post to length, use adequate fasteners of correct size and suitable for the structure you are fitting to. Touch up paint has been provided to color match any exposed brackets or fasteners if you wish.

CONCRETE IN – Dig a hole of at least 300mm diameter and minimum 800mm deep (at least 100mm deeper than your in hole post length). Size of hole will vary dependent on soil conditions but as a general rule depth is more important than width and you should aim for one third of the post in the ground. Attach the wall fix brackets that are not being used to the base of the post by Tek screw. These can be fitted indiscriminately as they will be underground in concrete and will give your post a method of gripping the concrete. Using a suitable concrete mix including aggregate pour about 150mm into the hole before inserting your post. You can now pour batches of 150mm concrete checking your post for square, level and correct height as you go and prodding your concrete with a stick to get rid of air pockets. When your hole is full, clean off the area suitably and check again, position, height, square and level of your post.

NOTES ON CONCRETE -

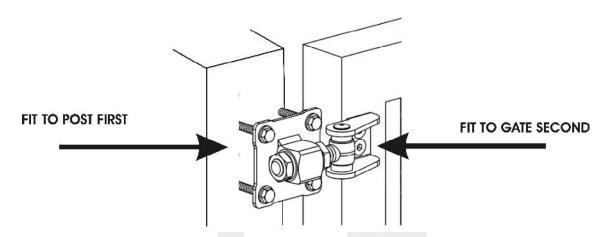
We do not recommend any type of quick dry or rapid set concrete. There are however many good premix packs of normal concrete mix with aggregate available at the hardware stores.

Concrete may cure in as little as 12 hours in hot conditions but true full strength is not attained for up to a month. In general terms your posts should be ready to hang gates from in four to seven days. We would strongly suggest that you allow at least four days for concrete to set sufficiently before hanging your gates.



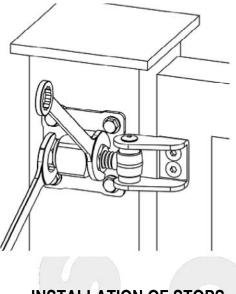
HANGING GATES

Decide on a position for the hinges on your gates. Try to keep the hinges close to the top and bottom of your gate as this will put them in best position structurally. When you have decided the position mark the spots on your posts allowing for the clearance gap under your gates. Using the Tek screws supplied fix the large part of the hinge to the post. Be careful not to use high torque settings that strip the Tek screw when tightening. If you do you will need to either move the position or change the fastener.



When all of your post hinges are fitted you are ready to hang your gates. There are a number of ways to do this. If you are very accurate you can measure and mark your gate, fit the hinge bracket to the gate and then assemble all the parts. You might find it easier however to assemble the hinge so it is complete on the post, use blocks under your gate to lift and hold it at the correct height and then fix the hinges to the gate. Using this method you can also use a 30mm packer to get your gap between post and hinge accurate. Once both gates are hung you can then adjust the hinges for gap and height.

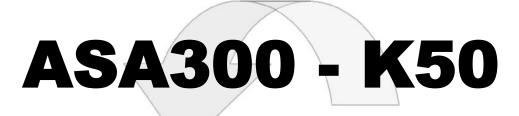




INSTALLATION OF STOPS

We have provided a centre stop and two open stops which must be installed for your automation to function correctly. They are designed to be bolted down but may be concreted in place by simply welding a short 250mm length of steel with a cross brace to the base.





IMPORTANT - MANUAL OVERIDE CAP MUST BE ON AT ALL TIMES





GENERAL

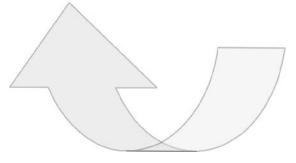
ASA300

Motor Voltage – 12 volt Power Absorbed – 70 watts Speed – 0,019 metres per second Maximum Thrust – 1500 N Protection Level – IP43 Duty Cycle – 90% Dimensions – 670L x 90W x 185H Stroke – 30 CM Maximum Leaf – 3.0 metres Maximum Leaf Weight – 250 Kg Opening Time – 16 Seconds



K50

Motor Voltage - 12 / 24 DC Motor Inputs - Two Battery Charger – Inbuilt 12/24V Receiver – Inbuilt or External Limit Switches – Yes / No Pedestrian Input – Yes (NO) Start Input - Yes (NO) Stop Input – Yes (NC) Photocell Input – Two (NC) Electric Lock – Yes 12Vdc 1A Slow Speed Regulator – Yes



IMPORTANT-READ THIS FIRST

Parts of these instructions are intended as a quick start guide and should be used in conjunction with the full instructions. The quick start instructions provide the basics to get you up and running and are based on the most commonly used installations in Australia. All electrical work in this country is to be performed by licensed electrical contractors. Electricity can kill!

SAFETY

This booklet will offer you information you may need to install your gear motor and to safeguard your safety. However, caution is unquestionably indispensable and nothing is better than preventing accidents.

WARNING: any repair or adjustment of working machinery is strictly prohibited unless all the necessary precautions (electrical supply disconnected and motor off) have been taken in order to avoid possible accidents.

WARNING: any repair must be carried out by qualified people.

WARNING: All moving mechanisms must be provided with suitable protections.

WARNING: Keep the automatic controls out of the reach of children.

WARNING: Command pulses must be given from positions where the gate is visible.

WARNING: Use transmitters only if you can see the gate.

Read carefully the instructions enclosed in this manual. Keep this booklet in a suitable place well known to all interested people.

PRELIMINARY CHECKS

In order to make the automation work efficiently; the gate to automate must have the following characteristics:

- It must be balanced.

- It must oscillate fluently.

- You must be able to carry out manual closing and opening of the gate without any effort.
- Make sure that the gate has a solid structure and that there is no friction points in its movement.
- Make sure that the gate/s have both solid opening stops and solid closing stops.

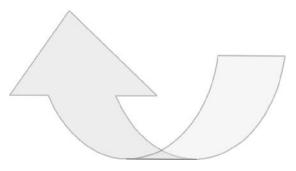
GENERAL ORDER OF INSTALLATION

To ensure a good installation of the gear motors ASA300, we suggest the following order of installation:

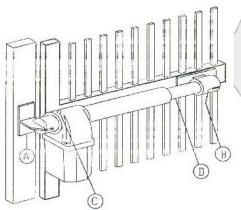
- 1 Open the box and take out gear motor. Inspect the contents and ensure all components are present.
- 2 Make sure that the leaf of the gate is perfectly horizontal.
- 3 Determine the height position of your motor and mark post bracket position.
- 4 Spend some time here considering the correct height and geometry of your post bracket.
- 5 Attach the gear motor on to the support post.
- 6 With gate/s leaf closed, turn and slide the screw of gear motor's shaft, until it comes to the end of the screw.
- 7 Screw shaft back 1 complete turn of 360°.
- 8 Place the gate support plate in the hole of the shaft end and position it against the gate leaf.
- 9 Fix it to the gate leaf taking in account the inclination.
- 10 Put the gear motor into manual operation mode with your override key and test your install for smoothness.
- 11 If correct proceed in the same way with the other gate leaf.
- 12 Place the mechanical limit stops
- 13 Connect the gear motors to the logic controller.
- 14 Program and test your installation
- 15 Attach your safety devices and access devices one by one testing for correct operation at each point.

MAINTENANCE

Periodically check your installation for loose or worn fastenings, correct alignment and operation of your gate/s and correct operation of your manual override operation. Clean and keep clean all areas of the installation. Remember that the motorisation has been planned in order to help you use the gate. This means that it does not resolve the problems caused by an inadequate installation or by a poor upkeep of the gate.



ASA300 GEAR MOTOR INSTALLATION

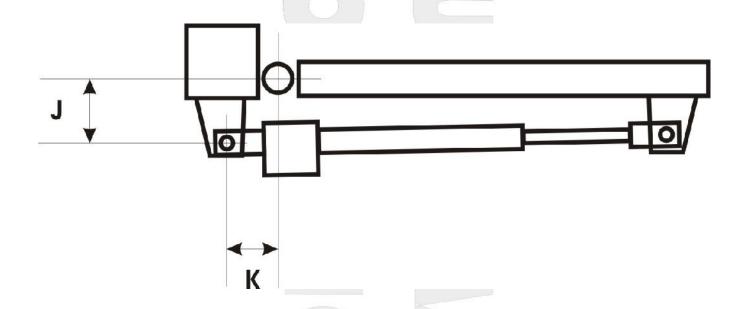


INSTALL POST BRACKET

The position of the post bracket "A" is critical to the success of your installation and attention needs to be paid to both its correct height and also its position on the post in respect to the relationship between your gate hinge pivot point and the motor pivot point on the bracket.

Once you have determined the general desired height of your motor, position the bracket and take note of dimensions "J" and "K". In a standard installation the basic aim is to get dimensions "J" and "K" to be as close as possible to equal.

The other consideration before fixing the post bracket is that the pivot point of the post bracket "A" should be 12mm higher than the pivot point of the gate bracket "H" giving the gear motor an incline of approximately one degree.

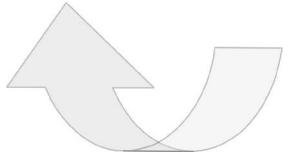


INSTALL GATE BRACKET

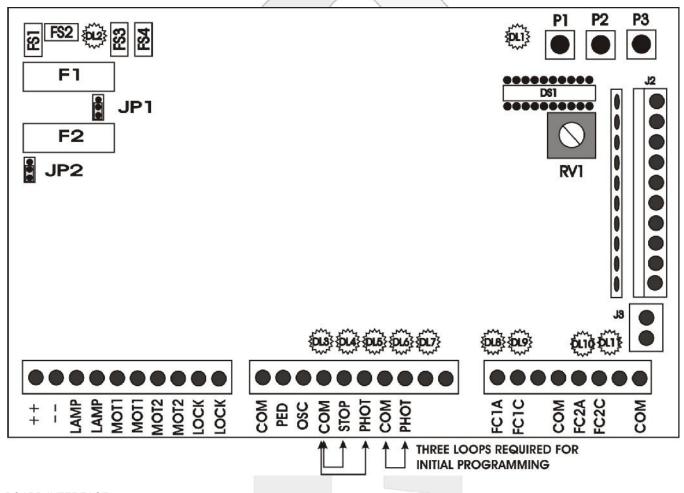
With your post bracket securely fastened, attach your gear motor to the post bracket with the bolts provided. Take care to support the weight of the gear motor at this point and throughout this stage. Wind out shaft "D" all the way till the end. Now turn shaft "D" back one complete turn of 360 degrees. Attach your gate bracket to the shaft end "H" and position on the gate taking careful note of your 12mm fall from the post bracket. Fix your gate bracket at this position. Using your manual override key put the gear motor into manual mode and gently move your gate and gear motor through the entire 90 degree arc to test the smoothness of your installation. If your gate and gear motor moves smoothly through the entire travel range then you are ready to proceed to the next point. If you are having difficulty or hitting sticking points at any point in the travel you may need to adjust your post bracket pivot point to facilitate a smoother run.

INSTALL GATE STOPS

This is a critical point in ensuring long trouble free operation of your automation system, yet it is relatively simple. Each gate must have a positive and well secured opening stop and closing stop. There are a range of stops available over the counter or you can make them yourself but the critical point is that the stops must be well secured as the gear motors will exert quite a deal of force on them during programming. In summary when your gate/s open they must hit a positive stop point that stop the gate/s from opening any further and the same at the closed point.



K50 LOGIC CONTROL BOARD INSTALLATION



BOARD INTERFACE

COMPONENTS

FS1-2	Battery charge plug 12-24 Vdc
FS3-4	Power supply input 12-20 Vac
F1	Battery Fuse 10A Fast
F2	Output Fuse 2A Slow
JP1	Battery Charge Selector 12/24Vdc
JP2	Output Selector 12/24Vdc
DL1	Programming LED
DL2	Power Supply LED
DL3 DL4	Open Input LED
DL5 DL6 DL7	Stop & Photo LED
DL8 DL9	Motor1 Limit Switch LED
DL10 DL11	Motor2 Limit Switch LED
J3	Antenna Connector
J2	External receiver connector
RV1	Slowing speed regulator
DS1	Setting Up Dip Switches
P1	Radio code programming button
P2	Working time programming button
P3	Pause time programming button

ERMINALS - LE	<u>FT TO RIGHT</u>
2Vdc/24Vac	Choose via jumper JP2 Pos 1&2 = 12V
MP	Flashing light output
OT1	Output for motor 1 10A Max
OT2	Output for motor 2 10A Max
CK	Output for electric lock 12Vdc 1A
MC	Common for open inputs PED & OSC
ED	Pedestrian open input (NO)
TART	Open/Stop/Close input (NO)
MC	Common for STOP & PHOTO inputs
ΓOP	Stop input (NC)
HOTO	Photocell Input (NC)
MC	Photocell 2 common
HOTO	Photocell 2 Input (NC)
C1A	Limit switch 1 opening input (NC)
C1C	Limit switch 1 closing input (NC)
MC	Common for limit switch 1
C2A	Limit switch 2 opening input (NC)
C2C	Limit switch 2 closing input (NC)
MC	Common for limit switch 2
	EVdc/24Vac MP OT1 OT2 OCK OM ED FART OM FOP HOTO OM HOTO C1A C1C OM C2A C2C

CONNECTING THE GEAR MOTORS TO THE LOGIC CONTROLLER

Each gear motor comes with a flexible electrical lead attached with two cores, negative and positive. This lead needs to be connected to motor 2 output (MOT2), and in the case of dual gates also motor 1 output (MOT1) in the control board. NB: Motor 2 is used for single gate installations and in the case of double gates is the gate you may wish to attach an electric lock to as it opens first and closes last. If the control board is positioned close enough it may be possible to connect one motor directly to the control board without joining and/or extending the cable using a suitable cable gland to enter the control board enclosure. In most cases it will be necessary to install electrical conduits and junction boxes to join and extend your motor cables using suitable two core cable. Your Automatic Solutions store can provide the cable or a good local source is generally the large automotive accessory stores as most motor vehicles run 12 and 24 volt systems. We recommend 5mm low voltage cable. No cable run should exceed 10 metres without planning for voltage drop. Ensure all joins are protected from the weather using suitable junction boxes, conduits are adequately clamped and cables are tied to avoid dragging or catching.

Once you have run your motor cables you should have two cores, or in the case of dual gates four cores inside your logic control enclosure and the obvious question is which wire goes into the left terminal and which goes into the right terminal of the motor outputs. There is no easy way of knowing and the answer is it does not matter, we will find out in the next stage and make changes as required then. Make sure you have no power connected to the control board and you can now connect your motor/s to the outputs (MOT2 and/or MOT1) paying attention to which motor will be motor 2 which will open first if so programmed when dual gates overlap. With single gates use motor 2 output only.

INSTALL YOUR INPUT LOOPS

The only other wiring needed before testing your installation is to install a few loops into the "NC" or normally closed inputs. Cut three short lengths (50mm) of single core cable and strip the two ends. Connect one end to the "photo" terminals and one end to the "com" terminal. Do the same with the "stop" terminal and the "com". These will need to be removed later if you add safety beams (photocells) or a stop button to your installation but for now will close the inputs and make the board operational.

Note: Although we have stated above that we need to install loops into the normally closed inputs and you may note that the limit switch inputs are normally closed it is not necessary to install loops into these inputs. The board tests these inputs for the presence of limit switches and excludes them automatically when they are not found.

FIT AN ANTENNA WIRE

If you intend using a full antenna, install this now into the antenna terminals taking care not to allow the shield to make any contact with the core of your coaxial. Otherwise cut a small length (150mm) of light cable and strip one end. Place the stripped end into the right hand antenna terminal and secure.

SET YOUR DIP SWITCHES AND JUMPERS

Set your dip switches as per the settings below.

			S	ingle Ga	ate Initia	al Setti	ngs			
ON			3			~	7			10
OFF	1	2		4	5	6		8	9	
	1	2	6	-	5	0		0	5	L

			Do	uble Ga	ate Initi	al Settin	igs	-		
ON			1		1		7			10
OFF	1	2	3	4	5	6		8	9	

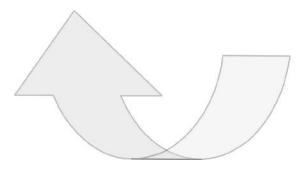
Ensure that jumper "JP1" the clip is installed to cover the 12 Volt pins and the same thing on jumper "JP2".

CONNECT BATTERY

If you are using backup battery you will need to make two leads with male spade connectors at each end and connect your battery to FS1 and FS2 on the board. Pay attention to polarity – positive to positive and negative to negative.

CONNECT POWER

You can now plug your logic control board into the 240 volt power outlet or have your electrician connect your power via a suitably installed isolation switch and turn your power on.



PROGRAM YOUR TRANSMITTERS (REMOTES)

To proceed to the next step you need to have programmed a remote control transmitter into the control board. To program a transmitter press "P1" once on the control board and wait for the led "DL1" to light. Press the button (channel) on your remote control transmitter that you wish to use for two seconds and release. Your transmitter should now be programmed. Repeat for other transmitters. You can also program a second button (channel) on any transmitter to open in pedestrian mode. To program a transmitter to pedestrian opening press "P1" twice and release (NB: Each press of P1 should be spaced by 1 second minimum), when "DL1" is lit press the button (channel) you wish to use for pedestrian access. Up to 50 codes may be stored in any combination of full open or pedestrian open. To erase all codes press and hold "P1" until the red LED "DL1" goes out (about 10 seconds)

IMPORTANT - (If you are not using transmitters you will need to connect a normally open momentary pushbutton into "COM" and "START" terminals to proceed)

CHECK FOR CORRECT MOTOR DIRECTION

This is where you find out if you were lucky enough to have got your motor output wiring in the correct terminals. With your gear motor/s in manual position them about half way open and lock them into automatic mode. Using the transmitter you programmed press the button and release. Because this is the first activation after a power interruption your gates should open. Press your transmitter again to stop the gates. To correct any leaf which did not open simply turn off the power, disconnect the battery lead and reverse the motor terminals. Apply power and test again.

PROGRAM THE CONTROL BOARD

OPTION 1 - Automatic setting of the work times.

Use your transmitter and drive the gate/s to the fully open position. Set the trimmer RV1 to about half way. Press push button "P2" once for a few seconds until "DL1" lights and release. After a few seconds the logic control will make some tests, and then it will self learn the working time by closing the gate. The board will automatically exit this mode when complete and led "DL1" will go out. Use your transmitter (or pushbutton) to test your installation.

OPTION 2 - Manual setting of the work times.

Use your transmitter and drive the gate/s to the fully closed position. Set the trimmer RV1 to about half way. Press push button "P2" once and hold until "DL1" goes out (approx 10 seconds). After a few seconds the gate/s start opening at a reduced speed. During this phase use trimmer "RV1" to obtain the desired slow down speed. When the gate reaches fully open press "P2" and release. Wait a few seconds for "DL1" to light. Next press "P2" and release as follows to register the following steps.

Dual Gates (With Delay)

Press 1 – Motor 1 Start Press 2 – Motor 2 Start (delayed) Press 3 – Motor 1 Slow down start Press 4 – Motor 2 Slow down start

Single Gates or Dual Gates – No delay

- Press 1 Motor 2 Start
- Press 2 Motor 2 Slow down start
- Press 3 Motor 2 Stop (Wait 5 seconds after hitting travel stop)

Press 5 – Motor 1 Stop (Wait 5 seconds after hitting travel stop)

Press 6 -- Motor 2 Stop (Wait 5 seconds after hitting travel stop)

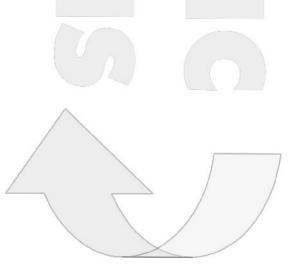
The board will automatically exit this mode when complete and led "DL1" will go out. Use your transmitter (or pushbutton) to test your installation.

Setting the pause time

Press push-button P3 until the led DL1 lights. Let the desired pause time pass, and then press push-button P3 again.

END OF SIMPLE SETUP

If all went well you have finished simple setup. On the following pages you will find some more detailed information and wiring diagrams to enhance and add to your installation.



ADVANCED PROGRAMMING, ADDING TO AND IMPROVING YOUR INSTALLATION

DEFINITIONS OF SAFETY INPUTS

Stop

Input connected to a push-button or switch placed outside the unit. It is employed to cause the gate's immediate stop. This control is used in an emergency situation.

Photo-cell

Input connected to an optical barrier. It detects and signals the passage of persons or vehicles in the area crossed by the gate or in the nearby area.

Photostop

Input connected to an optical barrier. It detects and signals the passage of persons or vehicles in the area crossed by the gate or in the nearby area

Opening Limit Switch

Input connected to a switch placed outside the unit. The switch operates when the gate has completed its opening phase.

Closing Limit Switch

Input connected to a switch placed outside the unit. The switch operates when the gate has completed its closing phase.

DEFINITIONS OF OUTPUTS

Blinker

Lamp's on/off control. The lamp functions as a warning and optical signaller of potential danger for the gate's motion.

Motor 1

Outputs for the opening/closure control of the motor which drives the first gate wing during the closing phase.

Motor 2

Outputs for the opening/closure control of the motor which drives the gate wing delayed during the closing phase. This wing can be connected with an electric lock.

Electric lock

Impulse control for the electric lock release. The output can also control an open gate signalling lamp.

DEFINITIONS OF POWER SUPPLY INPUTS / OUTPUTS

AC IN (FS3 - FS4)

12Vac input for the electronic board power supply.

12Vdc OUT (Pay attention to the position of the Jumper JP1)

Power supply output for the photo-cells and/or any other accessory devices.

BATT IN (FS1 - FS2)

Input for a 12Vdc backup battery connection.

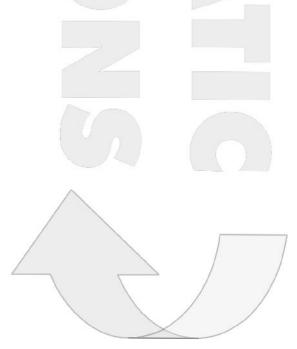
Attention: Set up the jumper JP2 in the right position in order to avoid damages of the equipment and/or battery.

DEFINITION OF ACCESSORY INPUTS / OUTPUTS

Antenna

Input for the connection of an antenna. This input can only be used if a radio receiver card is connected to the unit. 2nd radio channel

Auxiliary control output. To be used only if a two-channel radio receiver card is connected to the unit (J6 connector).



DEFINITION OF OPTICAL SIGNALS DL1 – Programming led (red) It is lit in the programming phase and during the gate's motion. DL2 – Mains power led (green) It is lit when the 12Vac voltage is present to the AC IN input. DL3 – Pedestrian start led (green) It is lit when the pedestrian start control is operated. DL4 – Start led (green) It is lit when the start control is operated. DL5 - Stop led (red) It signals the gate's block state. The led goes off when the stop control is operated (emergency). DL6 – Photo-cell led (vellow) It signals the optical barrier's state. The led goes off when the photo-cell is covered by persons or vehicles DL7 – Photostop led (vellow) It signals the optical barrier's state. The led goes off when the photo-cell is covered by persons or vehicles. DL8 - Opening limit switch led (yellow) It signals the opening limit switch state for Motor 1. The led goes off when the opening limit switch is operated. DL9 - Closing limit switch led (yellow) It signals the closing limit switch state for Motor 1. The led goes off when the closing limit switch is operated. DL10 - Opening limit switch led (yellow) It signals the opening limit switch state for Motor 2. The led goes off when the opening limit switch is operated. DL11 - Closing limit switch led (yellow) It signals the closing limit switch state for Motor 2. The led goes off when the closing limit switch is operated. DEFINITION OF TRIMMERS

RV1 – Slow-down speed It defines the gate's speed during the slow-down phase.

DEFINITIONS OF PROGRAMMING KEYS

P1 - Allows to insert/cancel the radio-command codes in the memory

P2 - Allows to set the motors' work time and the M2 motor's closing delay time

P3 - Allows to set the pause time

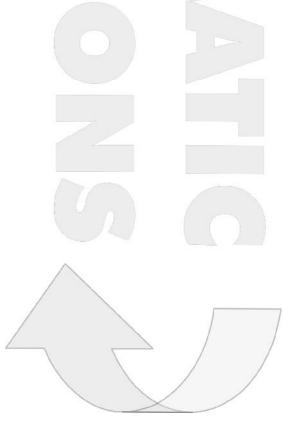
DEFINITIONS OF PROTECTION FUSES

F2 – Battery fuse (10A - Fast)

It disconnects the backup battery from the electronic card in case of short-circuit or electric current consumption anomalies.

F1 – Services fuse (1A - Slow)

It protects the electronic unit in case of short circuits or overcurrents on photo-cells or any other accessory devices connected to the card.



DEFINITION OF DIP SWITCH SETTINGS

"Step-by-step Mode" (Dip switches 1 and 2 OFF) – In step-by-step mode a single command via transmitter or a momentary switch connected to the OSC input will cause the gate to open. If no other command is issued and at the end of the slow down phase the gate will stop, the operating cycle is complete and the gate waits for a further command to close. If a command is made before the end of any opening or closing cycle the gate will stop. A new command will cause the reversal of the motion.

"Automatic Mode" (Dip switch 1 OFF and dip switch 2 ON) - In automatic mode a single command via transmitter or a momentary switch connected to the OSC input will cause the gate to open. If no other command is issued and at the end of the slow down phase the gate will stop, the pause period starts and when concluded the gate closes automatically. When the gate is closed the operating cycle is complete and the gate waits for a further command. If a command is made before the end of any part of the opening or closing cycle the gate will stop. A new command will cause the reversal of the motion. If a command is made during the pause part of the cycle the gate will not close automatically and the gate will wait for a new command to close the gate.

"Apartment Mode" (Dip switch 1 ON and dip switch 2 OFF) – In apartment mode a single command via transmitter or a momentary switch connected to the OSC input will cause the gate to open. At the end of the slow down phase the gate will stop, the pause period starts and when concluded the gate closes automatically. When the gate is closed the operating cycle is complete and the gate waits for a further command. If a command is made during the opening phase it has no effect. If a command is made during the closing phase the gate will stop, pause for approximately 1.5 seconds and reopen. If a command is made during the pause part of the cycle the pause time will reset and gate closing will commence later. IMPORTANT: If using a time clock to control the gate then apartment mode must be selected.

"Single Wing Mode" (Dip switch 3 ON) - In single wing mode the board drives motor 2 output only (MOT2).

"Kickback / Extra Push" (Dip switch 4 ON) – If an electric lock is fitted it may be necessary to have a brief "kickback" to release in the opening phase or "Extra Push" to lock in the closing phase.

"Wing Delay Zero" (Dip switch 5 ON) – If you have dual gates which do not overlap and do not have an electric lock then it may be desirable to have both gates open and close at the same time and with no delay. Turning on dip switch 5 to achieve this. NB: If dip 5 is on then dip three must be off.

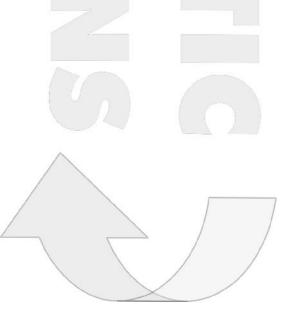
"Lock Output As Open Light" (Dip switch 6 ON) – It is possible to use the lock output as an open light if no lock is used. Turn dip switch 6 on and the lock output can be used to turn on a light.

"Exclude Photocell Test" (Dip switch 7 ON) – The board tests the photocell/s to ensure correct operation and presence of power before every cycle. To disable this test turn dip switch 7 on. If you do not have photocells turn dip switch 7 on.

"Slow Ampstop Motor 1" (Dip switch 8 ON) – The control board will stop the gate should it hit an obstacle causing the motor to work harder and therefore increase the amp draw on the board. The factory default is if the increased amp draw occurs for 0.4 of a second. By turning on dip switch 8 this will increase to 1 second.

"Slow Ampstop Motor 2" (Dip switch 9 ON) – The control board will stop the gate should it hit an obstacle causing the motor to work harder and therefore increase the amp draw on the board. The factory default is if the increased amp draw occurs for 0.4 of a second. By turning on dip switch 9 this will increase to 1 second.

"Turn On Signal LED's" (Dip switch 10 ON) – It is possible to turn all on board LED's on or off. In a solar installation turn dip switch 10 OFF after programming to conserve power.



TECHNICAL FEATURES

Power supply

The electric power is supplied to the electronic card and the motors by means of an electric transformer fitted with a protection fuse. The appliance may be connected to an optional backup battery (12Vdc/ 7 Ah) for the automation system to work in case of absence of mains power supply.

Radio Receiver

The electronic unit contains a two-channel radio receiver allowing remote control of the gate by means of the radio transmitter. The radio receiver channel 1 acts as **Start** control and channel 2 acts as **Pedestrian start**. The radio receiver operates with a self-learning logic and can store up to 50 different codes from the remote controls. Each code may be addressed on the desired channel (start or pedestrian start). The memory content is preserved in absence of power supply. The memory contents may be erased (total cancellation). In alternative the electronic unit is equipped for the optional connection of an accessory radio receiver card (J6 connector). The channel 1 of the radio receiver card ends with a non-polarized electric contact (relay) directly connected to the **start** input. The channel 2 of the radio receiver card ends with a non-polarized electric contact (relay) directly connected to the **2nd radio channel** output.

Work Time

The motors' work time is controlled by two independent digital timers. If any command interrupts the wing's travel before its end, the timer stops and the elapsed time is stored in memory. Therefore the unit can determine, with a fair approximation, the partial working time necessary for the wing to end its travel. For the automation system to work properly the work time value to be set must be slightly (approx. 5 sec.) above the wing's actual work time. In this way the motor will stop even if the limit switch control has not operated. We recommend to adjust the work time so that the wing starts to slow down at min. 50 cm. from the end of its travel. The stop of the wing depends by the current consumed by the motor (Torque). During the normal speed phase, when the motor's current reaches the self-learned value, the gate stops (both wings) in opening and then it reverses its motion for approx. 2 sec., while during the closure phase, the gate stops and reverses its motion after approx. 1.5 sec. After the electric power is supplied to the electronic card (at installation), or after one absence of power supply, when the Start push-button is pressed for the first time the gate performs an opening cycle.

Warning: In case of absence of power supply the position of the gates will be lost (Timers reset) and the gates first command will perform and opening manoeuvre.

Kickback / Extra-push

This procedure can be enabled or excluded. It is usually employed to help the electric lock insertion and release during bad weather conditions (wind, etc.). The "**kickback**" procedure consists of a logic sequence operating the electric lock with a short closure phase (approx 1 sec.) with the gate closed. The electric lock is released only after the wing has started its opening motion. The "**extra-push**" procedure is enabled only during the closing slow-down phase near at the end of the wings' travel. It consists of a short acceleration of both wings (approx. 1 sec.) to help the electric lock's insertion.

M1 delay at opening

The unit causes a fixed delay of approx. 2 seconds between the first wing's (M2) and the second wing's (M1) start during the gate's opening phase. This delay is imposed irrespective of the position from which the gate starts to open. This delay may be cancelled by setting the **dip switch 5 =ON**.

Blinker

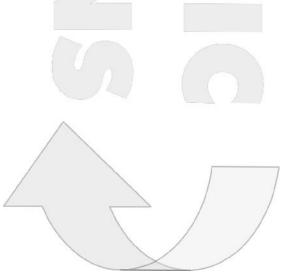
The electronic card supplies an on/off control (flashing light) to the lamp. The logic of the blinking allows displaying the gate's operating. Quick flashing light: signals the opening phase

Slow flashing light: signals the closing phase

Fixed light: signals that the gate is blocked in wait that the obstacle that covers the photocell or photostop to be removed.

The device supplies an on/off control (flashing light) to the lamp for approx. 1 sec. before the motors start (pre-alarm).

Important: In case of absence of power supply, with the backup Battery connected to the card, the blinker flashes every 4 sec. (in opening and closing cycle).



OPERATION MODES Introduction

The electronic unit contains a micro-processor to control the gate's operation modes. These are the four main operation phases: Phase preceding the gate's motion Gate's fast motion phase Gate's slow motion phase Gate's pause phase (open gate)

The unit can function in three modes:

Step by step – This mode is enabled by setting the dip switches 1=OFF 2=OFF **Automatic** – This mode is enabled by setting the dip switches 1=OFF 2=ON **Apartment**– This mode is enabled by setting the dip switches 1=ON 2= No effect

<u>Notice</u>: The operation logic setting (dip switch), the work time programming and the pause time programming must be carried out only if the cycle is concluded or before it starts (with closed gate).

The opening and closure cycles are enabled by a Start or Pedestrian start control.

Important: Whatever logic has been selected, the first Start command after the power is supplied to the electronic card will always cause the start of an opening cycle.

"Step-by-step" mode

After the power is supplied to the electronic card the first start command determines an opening cycle. During the slow-down phase, at the end of the two work times or after the Limit switches have operated for both motors, the gate stops. The operating cycle is completed and the system waits for a new start command to determine the closing cycle. If a start command is supplied when the end of travel has not been reached yet the gate stops. A new start command will cause the reversal of the motion.

"Automatic" mode

After the power is supplied to the electronic card the first start command determines an opening cycle. During the slow-down phase, at the end of the two work times or after the Limit switches have operated for both motors, the gate stops. The pause period starts. At the end of the pause period the gate closes automatically. The operating cycle is complete only when the closing motion has ended. If a start command is supplied before the end of travel is reached the gate stops. A new start command will cause the gate to reverse its motion. If a start command is supplied during the pause period the operating cycle is interrupted and the gate does not close automatically. A further start command will determine a closing cycle.

"Apartment" mode

After the power is supplied to the electronic card the first start command determines an opening cycle. During the slow-down phase, at the end of the two work times or after the Limit switches have operated for both motors, the gate stops. The pause period starts. At the end of the pause period the gate closes automatically. The operating cycle is complete only when the closing motion has ended. If a start command is supplied while the gate opens, the command will have no effect. If a start command is supplied while the gate closes, the gate will stop and reverse its motion after approx.1.5 sec. If a start command is supplied during the pause period, the period will be reset and the automatic closure will start later.

Important: If the gate opening is controlled by a clock the "apartment" mode must be enabled.

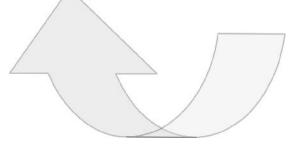
"Single wing" mode

This mode is employed with single-wing gates. When enabled, it drives the motor M2 only. The operating modes described above remain unchanged. When the "single-wing" mode is selected the **dip switch 3=ON** must be set.

Note: At the beginning of each opening cycle, with the gate closed, the electric lock can operate in 2 modes:

1) If dip switch 4=OFF the electric lock operates a split of second (0,8 sec) before the first wing (M2) starts, and stops operating 2 seconds after the wing's start.

2) if dip switch 4=ON the electric lock operates for a short time (approx.1 sec.) closing the wing, and stops operating 2 seconds after the M2 wing starts the opening. The "**kickback**" procedure is usually employed to help the electric lock's release during bad weather.



In any operation mode, the safety devices cause the following effects:

Stop: If the stop command is enabled no cycles can start and the start command will have no effect. If a stop command is supplied during motion, the gate will immediately stop and interrupt its operating cycle. This condition will continue while the stop command is on. A start command following a stop command always determines an opening cycle. A stop command supplied during the pause period interrupts the operating cycle. A start command subsequently supplied will start a closure cycle.

Photo-Cell: This device has effect only during the closure phase or in the pause period. If an obstacle covers the photo-cell during the closure phase, the gate stops and reverses its motion after approx. 1.5 sec. If an obstacle covers the photo-cell during the pause period the pause time is reset and the automatic closure is therefore delayed.

Photostop: If an obstacle covers the photo-cell during the gate's motion (opening or closure), or during the period preceding the operating cycle's start, then the gate is temporarily stopped, until the obstacle is removed. When the obstacle is removed and the photocell is freed, an opening cycle will start. This does not apply when a start command determines the closing phase in step-by-step mode at the end of an opening cycle. If an obstacle covers the photostop during the pause period the pause time is reset and the automatic closure is therefore delayed.

Pedestrian start: The pedestrian start command operates in the same way as the other start command, but in this case only the (M2) wing fitted with the electric lock will be opened or closed. The pedestrian start command has no effect during a start cycle and up to the end of the closing phase (closed gate). During a pedestrian start cycle the start command is always active and causes the start of an opening cycle for both wings.



Dimensions and weight (with plastic box): 186 x 283 x 112 mm - 2.3 Kg Power supply transformer: 230/12-15-20 Vac - 100VA Battery-charger capacity: 0.5 A max Optional battery capacity: 12/24 Vdc - 7 Ah Blinker power supply: 12/24 Vdc - 15W max Relays contacts capacity: 20 A max Electric lock power supply: 12/24 Vdc - 15W max Motor power supply: 12/24 Vdc - 100W max (total) Radio receiver power supply (J6): 12 Vdc - 2W max Accessories power supply: 13.5Vdc or 24Vdc - 3W max Operating temperature range: 0 to + 60 °C (internal) 2nd radio channel relay contact characteristic: 24 Vac – 0.5 A max Motors' work time: programmable, 1 to 120 sec. Pause time: programmable, 1 to 120 sec. 2nd wing closing delay: programmable, 0 to 120 sec. Amperometric Stop: Automatic

<u>Caution</u>: The unit must be not switched on if the connected loads or the power supply exceed the limits. Failure to observe this precaution can result in damage to persons, animals or objects for which the manufacturer cannot be held responsible.

ELECTRICAL CONNECTIONS

7 electric connectors are fitted to the card:

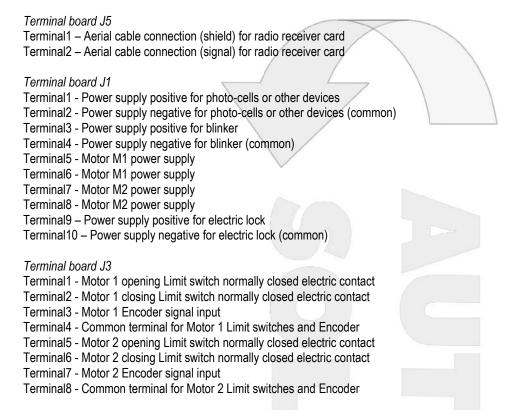
- 1) J2 10-pole removable terminal board for the connection of the commands and safety devices
- 2) J6 10-pole connector for the optional connection of a radio receiver card
- 3) J5 2-pole Terminal board for the connection of the aerial cable
- 4) J1 10-pole removable terminal board for the connection of the power devices
- 5) J3 8-pole removable terminal board for the connection of the limit switches and/or Encoder
- 6) FS1,FS2 nr. 2 Faston terminals for the connection of a Backup battery
- 7) FS3,FS4 nr. 2 Faston terminals for connection of the power supply transformer

Terminal board J2

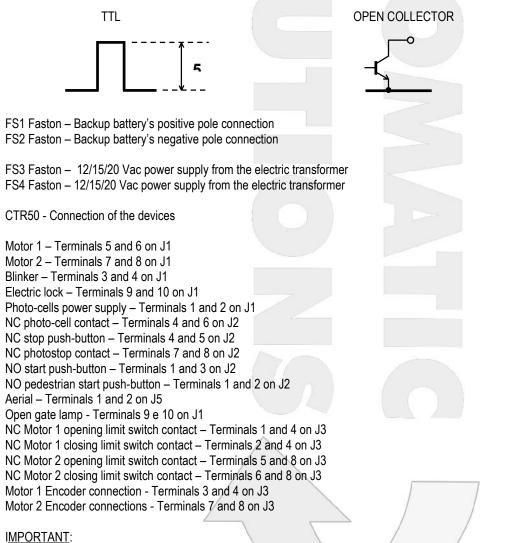
- Terminal1 Common terminal for all electric contacts of commands
- Terminal2 Pedestrian start push-button's normally open electric contact
- Terminal3 Start push-button's normally open electric contact
- Terminal4 Common terminal for all electric contacts of stop push-button and photo-cell
- Terminal5 Emergency push-button's normally closed electric contact (stop)
- Terminal6 Photo-cell's normally closed electric contact
- Terminal7 Common terminal for the electric contact of photostop
- Terminal8 Photoelectric cell's normally closed electric contact (photostop)
- Terminal9 2nd radio-channel's normally open electric contact (output)
- Terminal10 2nd radio-channel's normally open electric contact (output)
- Important: The normally closed inputs not in use must be fitted with jumpers

Connector J6

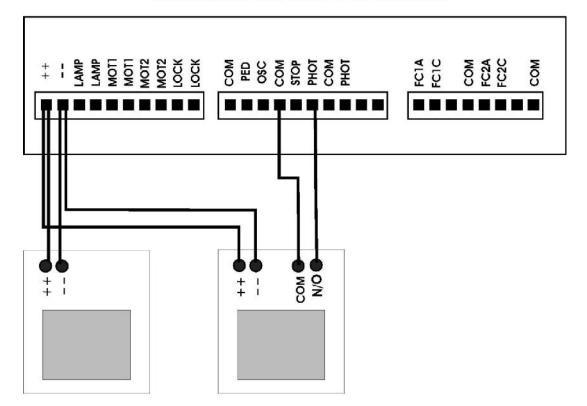
- Terminal1 Normally open electric contact connected to the start
- Terminal2 Common of the normally open electric contact connected to the start
- Terminal3 Normally open electric contact connected to the 2nd radio-channel output
- Terminal4 Normally open electric contact connected to the 2nd radio-channel output
- Terminal5 Power supply negative (common)
- Terminal6 Power supply positive
- Terminal7 Power supply positive
- Terminal8 Power supply negative (common)
- Terminal9 Aerial input (shield)
- Terminal10 Aerial input (signal)



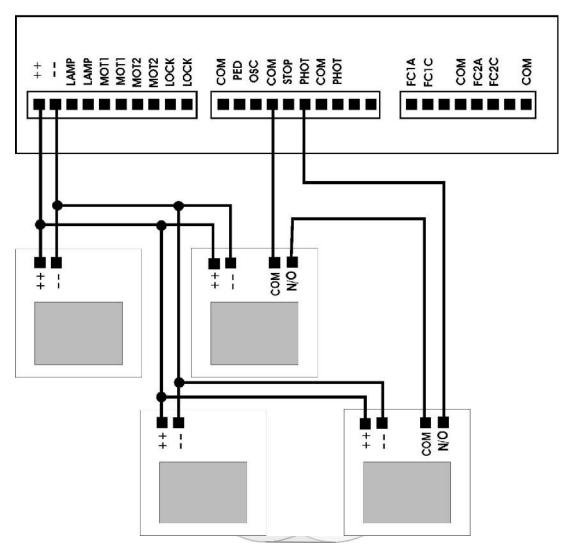
Important: The equipment only accepts a "TTL" or "OPEN COLLECTOR" input as Encoder signal.



If no cable is connected to the FC1A and FC1C inputs, the control of Motor 1 limit switches will be automatically disabled. If no cable is connected to the FC2A and FC2C inputs, the control of Motor 2 limit switches will be automatically disabled.

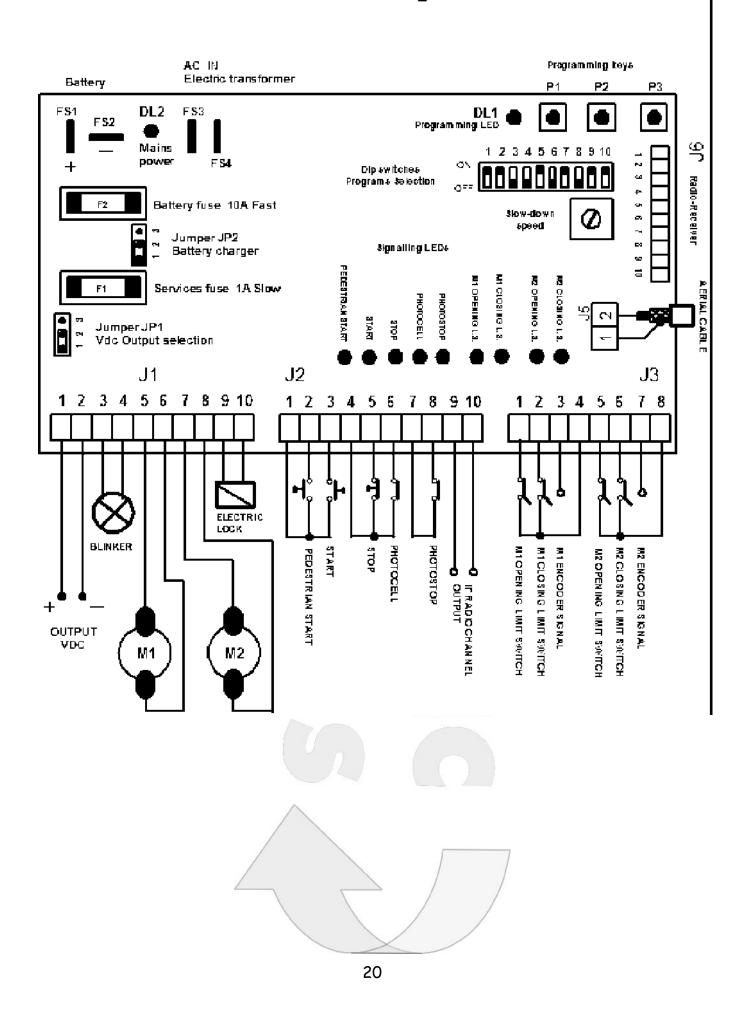


CONNECTING TWO SETS OF SAFETY BEAMS





General diagram



CONFORMITY DECLARATION (To EMC directive EN45014 and ISO guide 22)

Description of the appliance: Electronic board for the control of 1 or 2 low voltage motors for gate automation.

Model:		CTR50
Reference rules applied:	$\langle \rangle$	EN 50081-1, EN 50082-1, EN 55014
Basic rules applied:		EN 61000-6-3 + A11 (2004), EN 61000-6-1, EN 301 489-1, EN 301 489-3, EN300 220-2, EN 300 220-1
Test laboratory:		NEMKO SPA
Outcome:	Positive	

The manufacturer declares that the above listed products comply to the norms on electromagnetic compatibility provided for by directives 89/336/EEC, 92/31/EEC, 93/68/EEC.

Date: 24-08-2007



AUTOMATIC SOLUTIONS AUSTRALIA PTY LTD PO BOX 1034 CANNING VALE WESTERN AUSTRALIA 6970 TECHNICAL HELP – service@automaticsolutions.com.au

SELF INSTALL - NEED TECHNICAL ASSISTANCE?

OPTION 1: DIRECT WITH THE SERVICE DESK – QUICKEST AND MOST EFFECTIVE METHOD

Submit your enquiry direct with the service desk at - <u>service@automaticsolutions.com.au</u>

- The service desk has the most experienced staff in Australia to help with your problem but they need your help.
 - Describe your problem in detail and as clearly as possible. Don't forget to include a telephone number.
 - Be certain to detail which model or models of you are working with.
 - Send photos of the installation they love photos. The people at the service desk are good but they are even better when they can see the installation. Send photos of the overall scene so they can see the entire installation. Also send photos of the wiring to the control board and any other part of the installation you think is relevant.
 - Send video if appropriate. Smartphone's these days take remarkably good video in small file sizes which can be emailed in a moment. If your problem needs a video to show the issue please feel free to send it. NOTE: THIS IS BY FAR THE FASTEST AND MOST SUCCESFUL WAY TO SOLVE YOUR PROBLEM PHOTOS AND VIDEOS ARE THE NEXT BEST THING TO BEING THERE

OPTION 2: LODGE YOUR ENQUIRY LOCALLY - SLOWER BUT CAN STILL BE EFFECTIVE

Make contact with the store of purchase. Branch staffs are typically not technicians and dependent on their length of service will have varying degrees of technical knowledge. If they cannot help however they will certainly either source help locally from their technicians or make contact with the service technicians on your behalf.

OPTION 3: SERVICE CALL WITH AUTOMATIC SOLUTIONS TECHNICIAN – SLOWEST METHOD

If you fall within the local branch service area it may be possible to book a local technician to look at your installation. Wait times will vary dependent on local workloads. The cost is a service fee which includes the first half hour and the hourly rate thereafter. If any Automatic Solutions provided parts are found to be defective and within warranty these will be provided free of charge.

(NOTE: If you suspect that any parts are defective and within warranty you may wish to consider option 4)

A note on this option: If you decide on this option you will be asked to sign an "authorisation to proceed" which will provide legal authority and payment security. This form has three options available of which only the first two are available to you. The third option is for warranty repairs only for full install customers. Self install customers requiring warranty only service need to refer to option four below.

IMPORTANT: IN SHORT THIS OPTION WILL INCUR CHARGES

OPTION 4: RETURN THE PRODUCT IF BELIEVED TO BE FAULTY

As a self install customer who has purchased product if you believe the product to be faulty rather than an installation or site problem you have the option of returning the product for evaluation and to exercise your right to a replacement, repair or refund as applicable. All returned product is forwarded immediately to the service technicians for evaluation and response. There are two main methods available to return product –

- Direct to the service centre this is the quickest method as it cuts out the branch delay
- Via the branch of purchase slower because of the delay at the branch

When choosing this option you need to complete a product return form. This form gives you all the information on procedure involved and where to send to. These are available at the branch of purchase, can be emailed to you (contact your branch), or available here - <u>http://automaticsolutions.com.au/page/warranty.php</u>